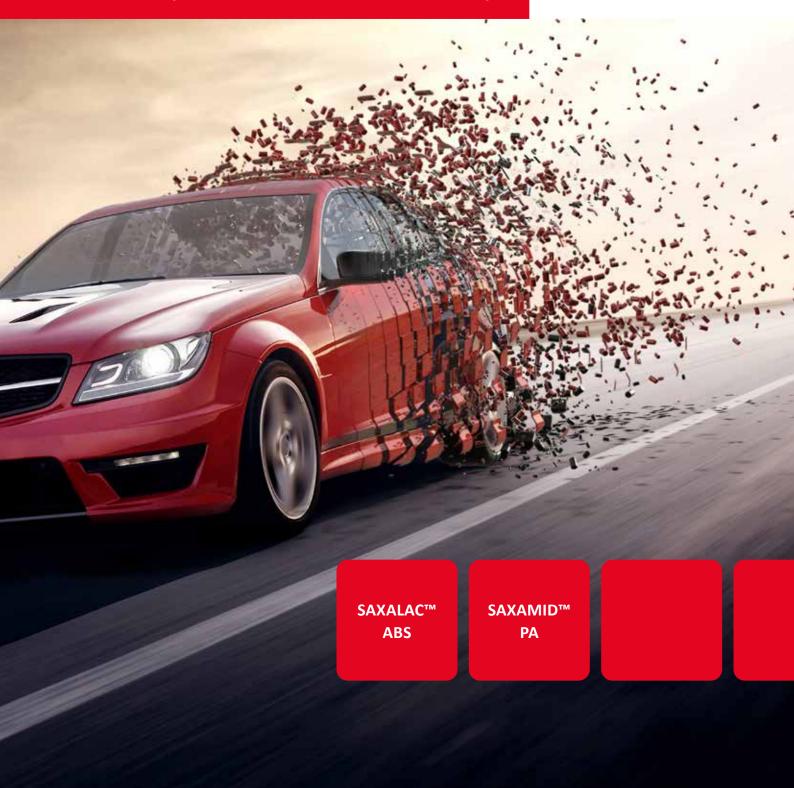


Innovative plastics for the automotive industry



Engineering plastics SAXALAC™ SAXAMID™ Automotive ABS PA

SAX[®] Polymers

SAX[®] Polymers specializes in the production, processing and colouring of engineering plastics. The ISO 9001 certified company with production facilities in Austria and Switzerland is your partner for applications in the automotive industry. SAX[®] Polymers offers ABS and PA compounds under the brand names SAXALAC™ and SAXAMID[™]. Their product characteristic are individually tailored for interior and exterior as well as for applications under the hood.

Our technical team supports you from the initial idea to the final product including part and mould design as well as processing and quality control.



From the idea to the finished product

ABS SA

In the automotive industry, ABS plays a significant role for applications requiring high-quality aesthetics and pleasing haptics. The range of SAXALAC[™] products provides solutions for various applications. These grades differ in technical properties like flowability, impact strength, rigidity, emission and surface quality. SAXALAC[™] is available in a broad variety of colours, making it an attractive material for applications with required colour depth and glossy surface. The very good flowability of the SAXALAC[™] electroplating grade allows the production of thin walled parts with short cycle times and high standards regarding product design.

Brilliant

surfaces

No. of Lot of Lo

Good

flowability

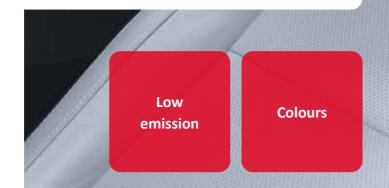
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High

rigidity

Impact

resistance



SAXALAC[™]



	SAXALAC [™] 808GF17	SAXALAC[™] 820PG SAXALAC[™] 801		SAXALAC [™] 802	
	Glass fibre reinforced	Electroplating	Heat resistant	High heat resista	
	17% glass fibre ensure an increased tensile strength, rigidity and heat resistance of this ABS injection moulding grade. The outstanding feature of SAXALAC [™] 808GF17 is its surface quality. Therefore, it is suitable for applications, which have to meet visual and technical requirements.	SAXALAC [™] 820PG is an electroplatable grade with outstanding flow properties allowing to realise complex parts. Very good chrome adhesion and optimised processability are the outstanding characteristics of this ABS grade, which is intended to be used for aesthetic applications.	SAXALAC [™] 801 is a heat resistant ABS grade with very good impact strength, high rigidity and low emission. Its very good paintability opens up many possibilities for interieur applications like air vents, covers or cinematic parts.	A high degree of rigidi low emission values a a contradiction, as sho this high heat resistar grade. Easy process makes SAXALAC [™] 80 first choice for rear m rear lights and w interior applications.	
)6)	 104 °C	 100 °C	 105 °C	109 °C	

VICAT B/50 (ISO 306)
MVR 230 °C/10kg (ISO 1133)
Tensile modulus (ISO 527-1)
Impact strength Charpy 23 °C (ISO 179/1eA)

104 °C	
8 cm³/10min	
6300 N/mm²	
7 KJ/m²	
	-

100 °C	
20 cm³/10min	
2300 N/mm²	
25 KJ/m²	
	_

105 °C	109 °C
20 cm³/10min	16 cm³/10min
2400 N/mm ²	2650 N/mm ²
fara ruptura	7 KJ/m²









ABS SAXALAC[™]

)2

SAXALAC[™] 820LE

tant

idity and are not nown by ant ABS essability 302 the mirrors, various Low emission

SAXALAC[™] 820LE is a lowemission standard ABS grade targeting the requirements of different OEMs for interior applications.

Very good processability and excellent surface quality make this SAX[®] Polymers product an excellent alternative on the market.

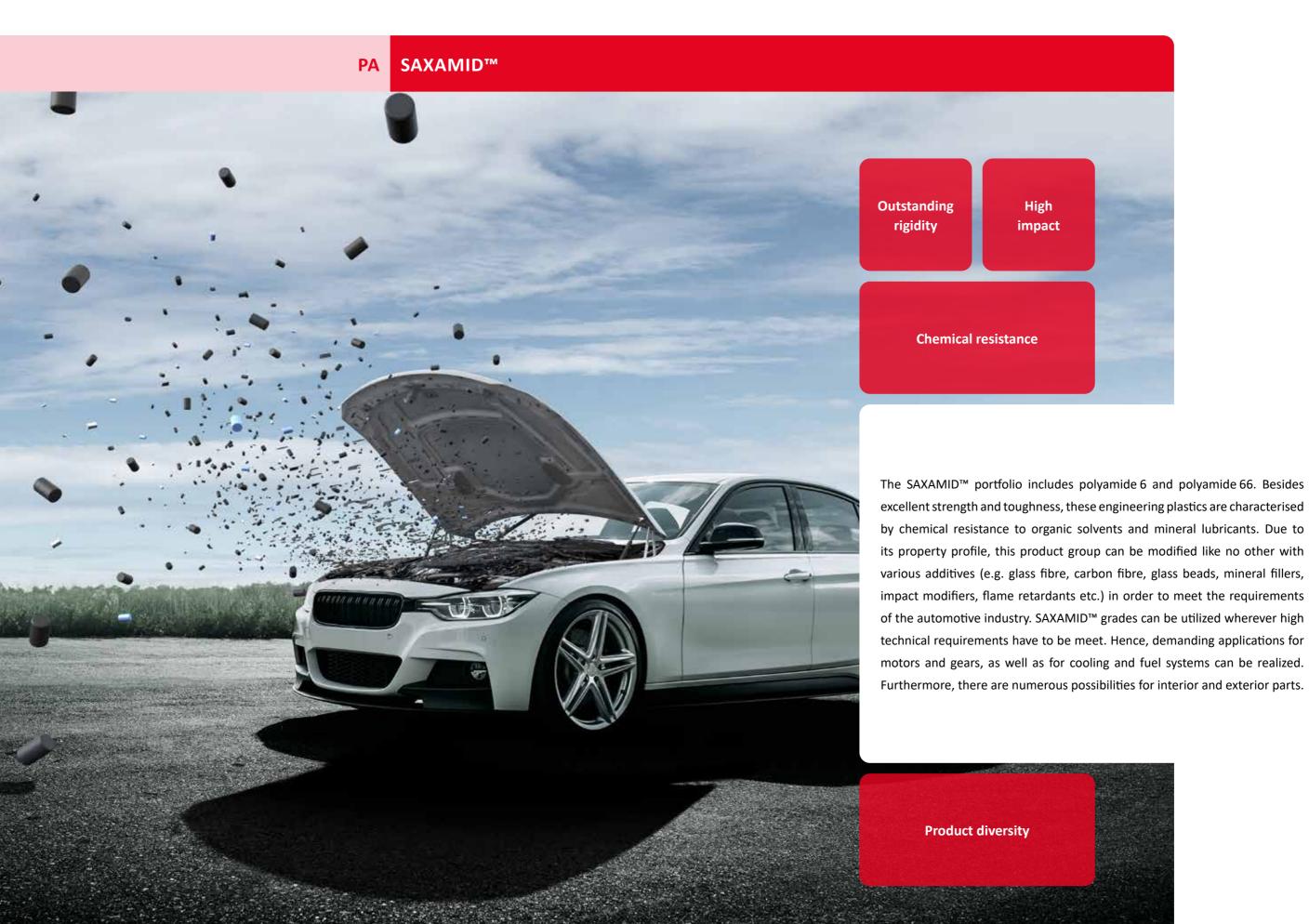
100 °C

20 cm³/10min

2300 N/mm²

25 KJ/m²









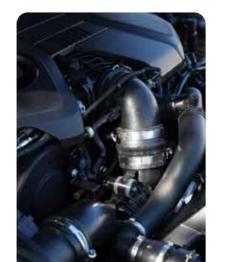
PA SAXAMID[™] (Choice of special grades)

SAXAMID™ 126F2K4	SAXAMID™ 126F10	SAXAMID™ 136Q32H	SAXAMID™ 226MW2K4UH	SAXAMID™ 226F5
High surface quality	High rigidity	Impact modified	Scratch resistant	Flame retarda
The combination of glass fibres and beads facilitates the production of low warpage parts, which show high surface quality. The PA6 based grade SAXAMID [™] 126F2K4 optimally suits for visible parts in the interior.	The high content of glass fibres causes excellent rigidity. Additionally, this PA6 based grade is UL94-HB and HB75 listed. SAXAMID [™] 126F10 can be used for applications like levers for blinkers and windscreen wipers, and wherever a high tensile modulus is required.	Besides the typical good media resistance, the heat stabilized PA6 grade SAXAMID [™] 136Q32H shows a very high impact strength at low temperatures (Charpy notched impact strength of 55 kJ/m ²). Possible applications for this material are snap connections and cable guide trays.	SAXAMID [™] 226MW2K4UH combines mineral filler with glass beads and is additionally UV- and heat-stabilised. This PA66 stands out for dimensional stability and scratch resistance. Among others, housing parts or different filler necks for various media can be realized with this injection moulding grade.	The UL94-V0 PA66 SAXAMID [™] 226F5RYO reinforced injection r grade with 25% glas equipped with a halo flame retardant system This material impress good processability ideally suitable for e applications like connections.
90 N/mm²	209 N/mm ²	56 N/mm²	82 N/mm²	125 N/mm²
6400 N/mm ²	15400 N/mm²	2000 N/mm ²	5400 N/mm ²	9600 N/mm²

90 N/mm ²	209 N/mm ²	56 N/mm ²	82 N/mm²	125 N/mm²
6400 N/mm²	15400 N/mm²	2000 N/mm²	5400 N/mm²	9600 N/mm²
165 °C	214 °C	54 °C	95 °C	242 °C
4 kJ/m²	14 kJ/m²	55 kJ/m² (-30 °C)	3 kJ/m²	8 kJ/m²











F5RY01

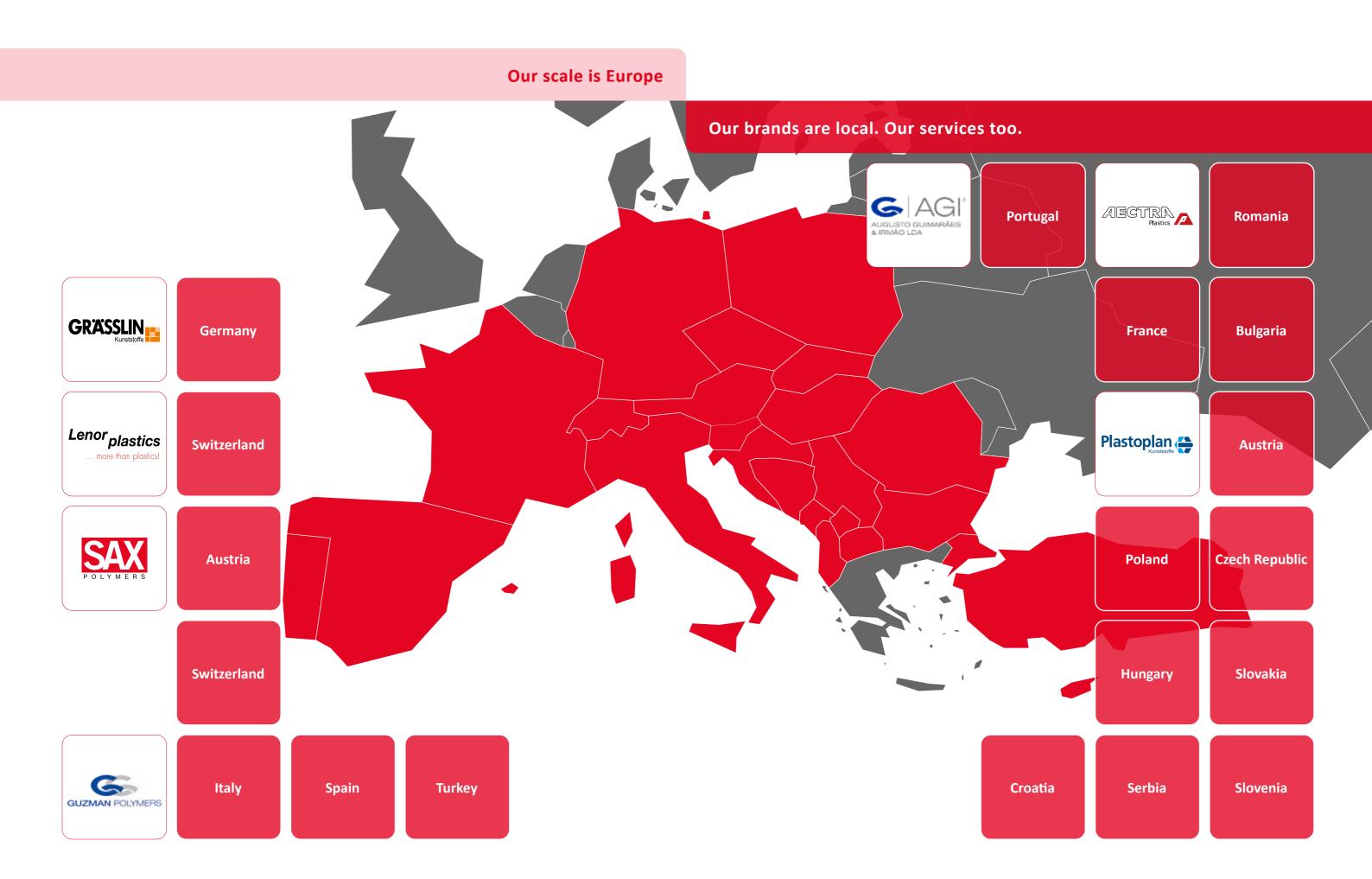
lant

A66 grade RY01 is a n moulding glass fibres, alogen free tem. resses with

y and is e-mobility e plug

2

Tensile strenght (ISO 527-1) Tensile modulus (ISO 527-1) HDT A (ISO 179/1eA) Impact strength Charpy 23 °C (ISO 179/1eA)



Hromatka Group

in-house in two plants.

WE IN NUMBERS

PT, ES

28

application engineers

> 20 well-known suppliers

WEIN WORDS

Our mission

The **HROMATKA GROUP** is one of the leading distribution and services groups

on the European plastics market. With their local brands and premium partners,

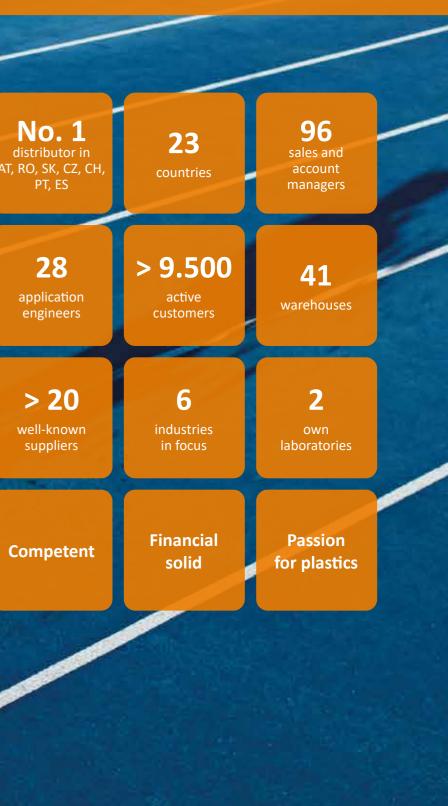
the sales companies of the HROMATKA GROUP offer an extensive and constantly

growing portfolio of premium polymer producers. The group provides local support in 23 countries by highly-qualified and passionate account managers, application engineers and technicians. Our teams support our customers with

quick solutions and a deep understanding of their needs. Our programme is completed by our own compounds, called SAX Polymers, which are manufactured

Competent

Reliable



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